UNIFIED FLEX
PACKAGING TECHNOLOGIES
"Creating Partnerships in Flexible Packaging"

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MSB813 Sachet Bagger
with Auger Filler

Unified Flex presents the MSB813 Sachet Bagger

The MSB813 Sachet Packaging machine is an advanced Packaging machines capable of producing long sachet packages. This machine is highly popular in the beverage industry. Maximum length of the sachet can be up to 12 inches long. Maximum web can be up to 32 inches wide. Depending on the filling time machine can output more than 40 cycles per minute. On 6 lane setup it can output up to 240 packages per minute. Unique features of this machine consistent package quality and minimal down time.

(8 lane shown)

No. of lanes: 2 to 6
30-40 cycles/min.
Bag width: 2" max
Bag length: 12" max.
Web Wedth: 32"max.

Filler Type: Auger

(5 lane shown)

Bag style possibilities

Sachet

MSB508 Bagger Features

- 32 inch maximum web width, up to 6 lane configurations on a 2 inch wide sachet pack
- State of the art Omron Sysmac machine controller to SYNC Form, Fill and Seal motion of the bagger in a single Digital Gear Motion
- 10" HMI Touch Screen
- #304 Stainless-Steel heavy-duty frame construction with corrosion resistant polish
- Intermittent motion film pull and seal function by Horizontal Jaws
- Servo Driven Y axis movement of the horizontal sealing jaws
- Pneumatic Vertical Sealing Jaws – 12 inches long
- 90 degree opening of Vertical Sealing Jaws for easy cleaning
- Set of 7 Spring loaded Rotary slitting blades
- Pneumatic horizontal Seal and Cut motion
- Pneumatically locked roll stock holding mandrel
- #304 Stainless Steel filling and forming tubes
- Pneumatic film unwind
- Off the shelf non proprietary electrical and pneumatic components
- Compatible with various Inline Thermal Printers
- 220 Volt, Single phase, 60Hz

MSB508 Technical Specifications

Standard technical data	up to 6 Lane Bagger
Max. web width	32″
Machine height	2007mm / 79″
Machine width	1880mm / 74″
Machine length	2235mm / 88″
Horizontal jaw activation	Pneumatic
Film Drive	Servo motor
Slitting Knives	Mechanical

Electronic control	Omron PLC
Human machine interface	Touch Panel
Electrical power supply	AC three phase 220V/60 Hz
Power consumption	4.0 KW
Compressed air volume	20 CFM
Air pressure	80 psi Motorized
Film Unwind	

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